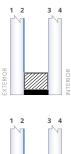


Center-of-glass Thermal improvement guide

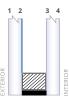
This guide is designed to quickly demonstrate optimized thermal performance progression and invite further consultation as overall glass aesthetic, visible light transmission and solar performance are also impacted.

The following scenarios offer general guidance on thermal improvement options relative to center-of-glass performance. Thermal performance for total fenestration is further improved by overall framing/metal systems, spacer type and gas-fill in addition to the SunGuard® low-E coating.

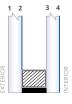
Thermal stress analysis is recommended for atypical scenarios including triple-glazed applications where two or more low-E coatings are considered.



1 low-E coating 1 air-filled cavity **U-Value: 0.29** SunGuard double- OR triple-silver low-E on surface 2



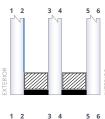
1 low-E coating 1 argon-filled cavity **U-Value: 0.24** SunGuard double- OR triple-silver low-E on surface 2



2 low-E coatings 1 argon-filled cavity

U-Value: 0.20

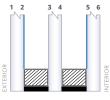
SunGuard double- OR triple-silver low-E on surface 2 + IS 20 on surface 4



1 low-E coating 2 argon-filled cavities

U-Value: 0.18

SunGuard double- OR triple-silver low-E on surface 2



2 low-E coatings2 argon-filled cavities

U-Value: 0.12

SunGuard double-silver OR triple-silver low-E on surface 2 + SuperNeutral® (SN) 68 on surface 5. Neutral (NU) 78/65 may be used on surface 4 in lieu of SN 68 on surface 5 for 0.13 center-of-glass U-Value.

Guardian SunGuard® low-E portfolio

SunGuard Triple Silver

SunGuard SNX 62/27 SunGuard SNX 51/23 **SunGuard Double Silver**

SunGuard SN 68 SunGuard SN 54 SunGuard SNE 50/25

SunGuard SNR 43 SunGuard SNR 50 SunGuard SNR 35 **SunGuard Single Silver**

SunGuard NU 78/65

Non-Silver Products

IS 20

Custom configuration

Our <u>Guardian Glass Analytics Tool</u> simplifies creation of glass make-ups through a simple point-and-click, web-based interface.

You can use the calculator to model the thermal and optical properties for glass make-ups ranging from the monolithic uncoated glass to highly complex combinations of float glass substrates, coatings and interlayers. Then easily create client-ready reports comparing glass options.



Total Nominal Thickness: 1in Estimated Nominal Glazing Weight: 5.75 lb/ft²

Make-up Name	Make-up Icon	Visible Light				Solar Energy		Thermal Properties		Lightto
		Transmittance	Reflectance		Color	Solar	Relative	U-Value		Light to Solar
		Visible (τν%)	Pv% out	Pv% in	Rendering Index R _a)	Heat Gain Coefficient (SHGC)	Heat Gain (RHG)	Winter Night (Btu/hr-ft³-F)	Summer Day (Btu/hr-ft³-F)	Gain (LSG)
SuperNeutral 68 2 : AR : IS 20 4		66	12	13	95	0.36	86	0.20	0.18	1.8
Calculation Standard: NFRC 2010										

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